

STABLE TiO_x SUB-MICROMETER CHANNELS

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Channel architectures of sub-micrometer sizes have potential applications in many fields [1]. In a previous work [2], stable, hollow sub-micrometric structures were patterned in films deposited by PECVD. The obtention of sub-micrometer, stable channels of r.f. sputtered titanium oxide films with different stoichiometries is described in this work. The structure was obtained by holographic exposing a photoresist, depositing the film and subsequently dissolving the photoresist.

The AZ1518 photoresist was spin coated onto glass substrates, of dimensions 2.5 vs 2.5 cm. The samples were pre-baked for 20 min at 70 °C and then exposed in a stabilized holographic setup using the 458 nm line of an Ar laser. Masks with patterns of 0.3 μ m height and a period of 1 μ m were used. After exposure the samples were developed in AZ 351 diluted in de-ionized water. In sequence, films of titanium oxide were deposited by r.f. magnetron sputtering from a titanium target, under an O₂-Ar atmosphere. In order to obtain films with different stoichiometries, both pressure and power were maintained at constant values, and the O₂ flow (ϕ) was varied by means of a controlled flowmeter. Thickness of the films were around 100 nm, as measured by profilometry. Finally, for removal of the photoresist, the samples were immersed in acetone.

Analysis by X-ray diffraction showed that all films were amorphous (or nanocrystalline). The spectral transmittance data are consistent with films presenting distinct stoichiometries.

Figure 1 show the SEM photographs for films deposited under different O₂ flow. The submicrometer channels were stable for all samples, in the whole extension of the mask, and present uniform walls, particularly at low ϕ . Preliminary work performed with thinner films (~10 nm) indicate that this stability is not maintained for all thickness.

Samples were also deposited onto conducting substrates (ITO/glass), with excellent results (Fig. 2). Since TiO_x is a well-known electrochromic material [3], this result open the possibility of exploring optoelectrochemical devices with optimized performance.

References

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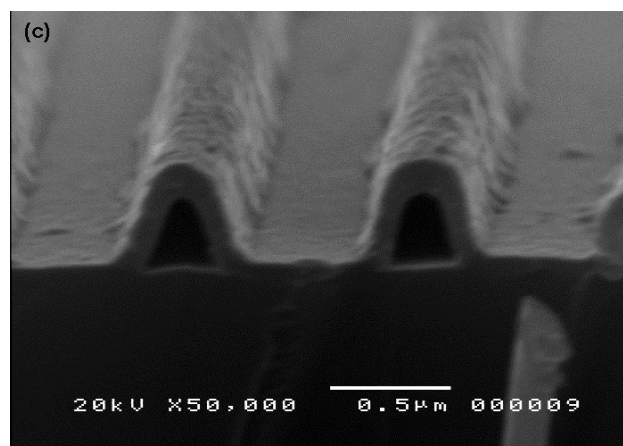
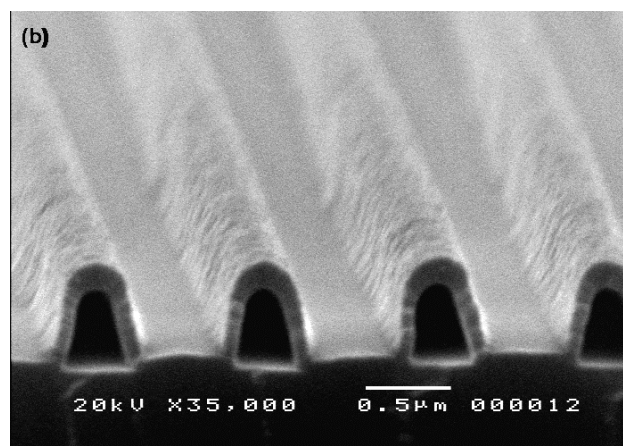
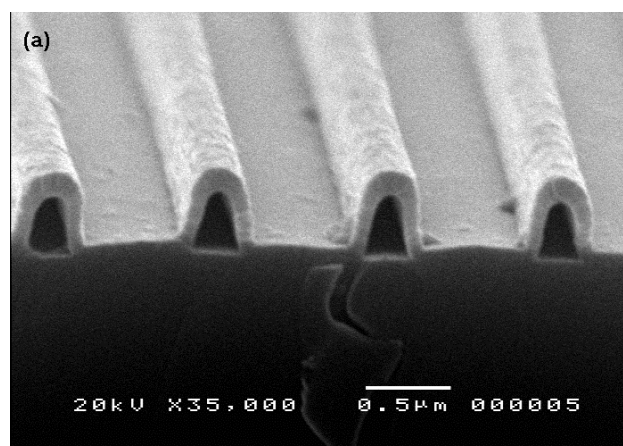


Figure 1 - SEM photographs of TiO_x samples deposited at different O₂ flows (ϕ). (a) $\phi=1.0$ sccm; (b) $\phi=1.6$ sccm; (c) $\phi= 2.2$ sccm

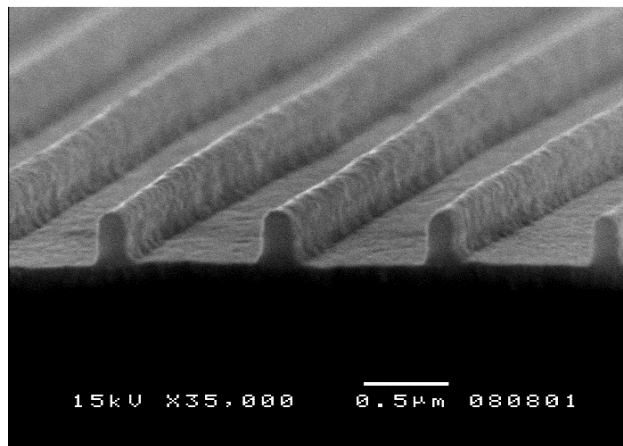


Figure 2 - SEM photograph of TiO_x sample deposited onto ITO/glass substrate.