## Synthesis, Characterization, and Lithium Insertion Properties of $\alpha$ -, $\beta$ -, and $\gamma$ -MnO<sub>2</sub> Materials Prepared by the Electrochemical-Hydrothermal Method

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Manganese dioxides are the subject of much research as positive electrodes in 3V rechargeable lithium batteries due to their relatively low cost and toxicity compared to other transition metal oxides.

 $\beta$ -MnO<sub>2</sub> (Pyrolusite), has the rutile structure, with single chains of MnO<sub>6</sub> octahedra being connected by corners to form 1x1 (1 MnO<sub>6</sub> octahedron by 1 MnO<sub>6</sub> octahedron) tunnels through the structure. The structure of  $\alpha$ -MnO<sub>2</sub> consists of double chains of octahedra sharing corners to form larger 2x2 tunnels, as well as 1x1 tunnels. In the mineral Ramsdellite-MnO2, the double chains of octahedra are connected to form 2x1 tunnels. de Wolff<sup>1</sup> first described the  $\gamma$ -MnO<sub>2</sub> structure as an intergrowth of the pyrolusite and ramsdelllite structures. Chabre and Pannetier<sup>2</sup> expanded upon this model by introducing another defect, microtwinning, and also developed a method to determine the relative amounts of pyrolusite intergrowth (Pr, in percent) and microtwinning (Tw, in percent) from the X-ray powder patterns. Our group has further expanded on this method<sup>3, 4</sup> (with different distribution statistics for the microtwinning defects), using the parameter Mt (in percent,  $\approx \frac{1}{2}Tw$ ) to represent the relative amount of microtwinning in the samples.

 $\alpha$ -MnO<sub>2</sub> is usually prepared by chemical synthesis.<sup>5-7</sup>  $\gamma$ -MnO<sub>2</sub> is industrially prepared by oxidation of acidic MnSO<sub>4</sub> solutions. These materials typically contain a relatively large amount of defects, with P<sub>r</sub>~50 and Mt $\geq$ 50.<sup>2</sup> Since the 2x1 tunnels in ramsdellite are better adapted to accommodate Li<sup>+</sup> ions than the 1x1 tunnels of pyrolusite, and microtwinning may impede the diffusion of Li<sup>+</sup> through the structure, it is anticipated that materials with lower P<sub>r</sub> and Mt values will show improved performance in lithium batteries.

The electrochemical-hydrothermal method has recently been shown to be useful for the synthesis of various known compounds such as mixed titanium oxides<sup>8</sup> and LiMO<sub>2</sub> (M=Ni, Co),<sup>9</sup> as well as new structures of transition metal phosphates<sup>10</sup> and vanadates.<sup>11</sup> With the goal of synthesizing new or modified MnO<sub>2</sub> compounds approaching the ramsdellite limit, we have applied the electrochemical-hydrothermal technique for the preparation of manganese dioxides.<sup>12, 13</sup>

MnO<sub>2</sub> materials with the  $\alpha$ ,  $\beta$ ,  $\gamma$ , or mixtures  $\alpha/\gamma$ ,  $\gamma/\beta$  were obtained by oxidation under hydrothermal conditions of acidic MnSO<sub>4</sub> or A<sub>2</sub>SO<sub>4</sub>/MnSO<sub>4</sub> (A=Li, Na, K, NH<sub>4</sub>) solutions. The structure of the material obtained is dependent on the synthesis conditions (temperature, pH, applied current density, presence or not of A<sup>+</sup>). An example of the effects of temperature and pH for an MnSO<sub>4</sub> solution is shown in Figure 1. The  $\gamma$ -MnO<sub>2</sub> containing materials can be obtained over a wide range of P<sub>r</sub> values, with relatively low levels of microtwinning defects, as shown in Figure 2.

The materials were analyzed using X-ray powder diffraction, TGA/DTA, ICP/AAS, BET surface area determination, redox titration for Mn oxidation state determination, and scanning electron microscopy to study the morphology.

The relationship between structural parameters, physico-chemical properties and Li-insertion behavior will be discussed.



Figure 1. Phase diagram as a function of temperature and pH for materials obtained from acidic  $MnSO_4$  solutions.



**Figure 2.** Placement in the  $(P_r,Mt)$  plane of some of the samples synthesized by the hydrothermal-electrochemical method.

## **References**

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