

NOVEL PRECURSORS FOR HIGH K DIELECTRICS  
AND METAL ELECTRODES  
PART II: DEPOSITION

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Thin-film deposition and characterization using novel precursors was performed. Organometallic precursors, containing platinum and ruthenium, were synthesized at greater than 99% purity. Platinum films were deposited using (isopropylcyclopentadienyl)trimethyl platinum and oxygen. The resulting films were fully coalesced (i.e. no pinholes) at a thickness of 25 nm, and had a resistivity of  $20 \mu\Omega$  cm. Ruthenium and ruthenium dioxide films were deposited using oxygen and (methylcyclopentadienyl)(ethylcyclopentadienyl) ruthenium. Adjusting the ratio of oxygen/precursor in the process gas controlled the amount of oxygen incorporated in the film. Deposition of ruthenium films was conducted at 450 °C. Metallic films were generated at an oxygen/precursor ratio of 50. The resulting films exhibited low resistivity, approximately  $20 \mu\Omega$  cm.