## TiO<sub>2</sub> thin film deposition using new class of

## precursors.

.Raghunandan Bhakta, Urmila Patil, A. Devi\*

Lehrstuhl für Anorganische Chemie-II, Organometallics & Materials Chemistry, Ruhr-Universität Bochum, Universitätsstraße 150, 44780 Bochum, Germany. Tel: (++49)(234) 3224174 Fax: (++49)(234) 3214174 Email: Anjana.Devi@ruhr-uni-bochum.de

Electroceramic oxides are under Abstract: intense investigation because of their requirement in various high technological fields. Materials like SrTiO<sub>3</sub> and (Ba,Sr)TiO<sub>3</sub> are extensively used for such applications. Metalorganic chemical vapor deposition is used as deposition technique, because it can provide excellent step coverage, a high deposition rate, and composition control. TiO<sub>2</sub> forms one of the important components of these materials. Design changes were included in well known Titanium precursors. A new volatile, lowmelting, MOCVD precursor for TiO<sub>2</sub> has been developed. Compared to widely used titanium alkoxide precursors the new precursor showed improved air stability. The neutral, monomeric titanium complex is coordinatively saturated by versatile, bidentate  $\beta$ -ketoester ligand. а Detailed experiments were carried out to investigate the thermal properties and suitability to MOCVD. A comparative thermal study has been carried out with conventional Ti mixed alkoxide and β-diketonate complexes. Considerable changes were observed in the thermal properties of the complex. Preliminary MOCVD experiments were conducted in a home built horizontal cold wall reactor. Depositions were carried out on Si (100) substrates various using experimental conditions. Dense, uniform and crystalline TiO<sub>2</sub> films can be grown using this precursor on Si(100) substrates over a wide range of temperatures without the use of additional oxygen. Films were characterized by XRD and SEM.