

# Preparation and Characterization of Bi<sub>2</sub>Te<sub>3</sub> films by Electrodeposition

Makoto Takahashi, Yasuhiko Muramatsu, Hidehiko Mori, Shoji Sato, Akira Nishiwaki\* and Koichi Wakita\*

Department of Applied Chemistry,  
Chubu University

\*Department of Electronic Engineering,  
Chubu University  
Matsumoto-cho 1200, Kasugai, Aichi  
487-8501, Japan

## Introduction

Bismuth telluride (Bi<sub>2</sub>Te<sub>3</sub>) and the Bi-Te solid solution have been of considerable interest as thermoelectric materials. We have reported the preparation of Bi<sub>2</sub>Te<sub>3</sub> and its solid solution films by electrodeposition from the nitric acidic solution containing Bi(NO<sub>3</sub>)<sub>3</sub> and TeO<sub>2</sub> [1,2]. In this system, there are two problems,  
(1) it is difficult to prepare the electrolytic solution, because Bi<sup>3+</sup> ion is easily hydrolyzed in the aqueous solution,  
(2) the film composition can be controlled only by the composition of electrolytic solutions.

Using the Bi<sup>3+</sup>-EDTA complex, we try to solve above problems.

## Experimental

Bismuth telluride and its alloy films were electrodeposited from aqueous solutions containing various concentrations of Bi<sup>3+</sup>-EDTA complex and TeO<sub>2</sub>, pH=1.0, on Ti sheets. The usual three-electrode cell was used and the electrode potential was controlled using a potentiostat. X-ray diffraction, scanning electron microscopy, inductively coupled plasma atomic emission spectroscopy, and Hall effect measurement were carried out for the characterization of films.

## Results and Discussion

The current-potential relations observed in various solutions; (a) 1.5mM TeO<sub>2</sub>, (b) 2.0 mM Bi<sup>3+</sup>-EDTA, (c) 1.5 mM TeO<sub>2</sub> + 2.0 mM Bi<sup>3+</sup>-EDTA, are shown in Fig. 1. In Fig. 1(c), the large cathodic current began to flow at potentials more negative than -0.05V and the limiting current observed at potentials between -0.20 and near -0.50V is equal to the sum of the limiting currents observed for the TeO<sub>2</sub> and Bi<sup>3+</sup>-EDTA complex solutions. These facts implied that the underpotential deposition of Bi<sup>3+</sup>-EDTA complex to Bi-Te alloy occurred. And these results indicate that the

composition and electric properties of films can be controlled by the electrode potentials [3].

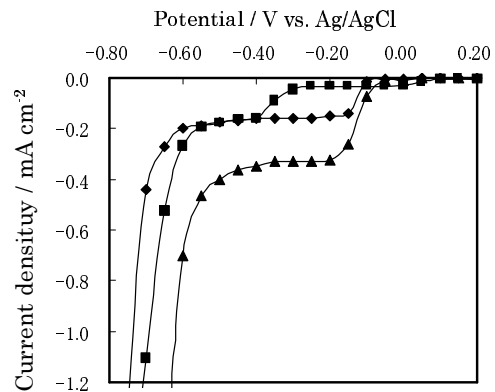


Fig.1 Current-potential curves

- (a) ◆ : TeO<sub>2</sub> 1.5 mM (b) ■ : Bi-EDTA 2.0 mM  
(c) ▲ : TeO<sub>2</sub> 1.5 mM + Bi-EDTA 2.0 mM

## Acknowledgment

This work was supported by grants from the Nagai Foundation for Science and Technology, and from the High-Tech Research Center Establishment Project of Ministry of Education, Science, Sport and Culture.

## References

- [1] M. Takahashi, Y. Oda, et. al., J. Electrochem. Soc., 140, 2550(1993)
- [2] M. Takahashi, Y. Katou, et. al., Thin Solid Films, 240, 70(1994)
- [3] M. Takahashi, Y. Muramatsu, et. al., J. Electrochem. Soc., (in press)