Mechanistic and Synthetic Aspects of the Simons Process. Electrochemical Synthesis of New Organo-Phosphorus Compounds

N. Ignat'ev, U. Welz-Biermann, M. Weiden and U. Heider Merck KGaA, NB-C, Frankfurter Str. 250, D-64271, Darmstadt, Germany nikolai.ignatiev@merck.de

A. Kucheryna, P. Sartori and H. Willner Gerhard-Mercator-University of Duisburg, Lotharstrasse 1, D-47048, Duisburg, Germany.

The compounds $i-C_4H_9SO_2F$, $i-C_3H_7SO_2F$ and cyclo-C₃H₇C(O)F subjected are electrochemical fluorination in anhydrous hydrogen fluoride. The resulting products from the cell and the volatile fluorinated material collected in the trap at -78° C are fully analysed by NMR spectroscopy. From the reaction balances, literature data and quantum chemical calculations a new mechanism of the carbon chain isomerization during electrochemical fluorination (ECF) is proposed. The key step in the formation of isomeric products is the ring closure reaction via carbocationic or biradical intermediates [1].

$$FSO_{2}CH_{2}CH_{2}CH_{2}CH_{2}CH_{2}F \text{ (linear-structure)}$$

$$FSO_{2}CH_{2}CH_{2}CH_{2}CH_{2}CH_{2}CH_{2}CH_{2}F$$

$$(Id) 1 CH_{2} CH_{2}F$$

$$CH_{2}F (iso-structure)$$

$$CH_{2}F$$

$$CH_{2}F (iso-structure)$$

$$CH_{2}F (iso-structure)$$

ECF of trialkylphosphines in HF solution leads to the formation of tris(perfluoroalkyl)-difluorophosphoranes in high yield [2,3].

$$R_3P$$
 $\xrightarrow{e, N_i}$ $(R_F)_3P$ F Yield: $49-74\%$ $R = C_2H_5$; C_3H_7 ; $n-C_4H_9$; $i-C_4H_9$

 $R_F = \ C_2 F_5 \ ; \ C_3 F_7 \quad ; \ n - C_4 F_9 \ ; \ i - C_4 F_9$

In the case of tris(i-butyl)phosphine a complex mixture of isomeric tris(perfluorobutyl)-difluorophosphoranes is formed [2,3].

Reaction of tris(perfluoroalkyl)difluorophosphoranes with aqueous hydrofluoric acid result in the formation of the corresponding tris-(perfluoroalkyl)trifluorophosphoric acid (I) [4].

The aqueous solution of acid (I) is stable at room temperature for a long time and can be used as a convenient starting material for the preparation of different salts containing the tris(perfluoroalkyl)trifluorophosphate-anion (FAP-anion) for application as new ionic liquids and conducting salts.

$$CH_3 - N + N - C_2H_5$$
 $[(C_6H_{13})_3(C_{14}H_{29})P]^+$ $[(C_2F_5)_3PF_3]^-$

The properties of ionic liquids containing the FAP-anion and possible applications in the electrochemical processes will be discussed.

References.

- N.V. Ignat'ev, U. Welz-Biermann, U. Heider, A. Kucheryna, S. von Ahsen, W. Habel, P. Sartori and H. Willner, *J. Fluorine Chem.*, in press.
- 2. N. Ignat'ev and P. Sartori, *J. Fluorine Chem.*, 103 (2000), p. 57-61.
- 3. Patent Application WO 00/21969, Merck KGaA, Darmstadt, Germany.
- 4. Patent Application DE 101 30 940.6, Merck KGaA, Darmstadt, Germany.