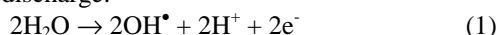


DIRECT AND MEDIATED ELECTROCHEMICAL
OXIDATION OF NAPHTALEN- AND
ANTHRAQUINON-SULFONIC ACIDS

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The electrochemical treatment of organic pollutants can be performed by direct and indirect oxidation. In the direct anodic oxidation, pollutants are oxidised on anode surface without the involvement of other chemical reagent. By using these technique, organics are incinerated to CO₂ by hydroxyl radicals electrogenerated from water discharge:

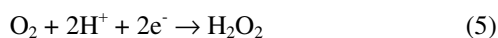


Besides direct oxidation, organic pollutants can also be treated by an indirect electrolyses, generating in situ chemical reactants to convert them to less harmful products. Although a large number of electrogenerated inorganic mediators can be used, active chlorine and Fenton's reagent are the most widely employed.

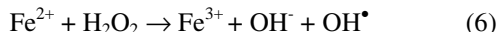
Active chlorine, in the form of chlorine, hypochlorous acid and hypochlorite is electrogenerated in solution containing chloride ions on anode surface by the following reactions:



Hydrogen peroxide is electrogenerated in acidic solutions by two-electron reduction of oxygen on the cathode surface:



Hydrogen peroxide alone is not a strong oxygen-transfer agent, but the oxidation of organics is improved by the presence of Fe²⁺ ions because the reaction leads to the formation of the highly oxidising OH[•] radicals, according to Fenton's mechanism:



The aim of the present study was to compare the efficiency of direct and indirect electrochemical oxidation of a real industrial wastewater containing especially naphthalen- and anthraquinon-sulfonic acids. The direct oxidation was carried out using high oxygen overpotential anodes, such as boron-doped diamond and lead dioxide anodes. The indirect electrolyses were mediated by active chlorine electrogenerated on a platinum anode and on a Ti-Ru-Sn ternary oxide anode, or by hydrogen peroxide electrogenerated on a graphite cathode. Furthermore, for each type of electrolyses the effects of operating factors, such as anode material, current density, chloride concentration, ferrous ions concentrations on COD removal and colour fading were analysed.

The comparison of the results showed that the best electrochemical treatment was obtained by direct oxidation using boron-doped diamond anode at 30 mA cm⁻², which resulted in a complete mineralization of the wastewater after about 15 Ah dm⁻³.

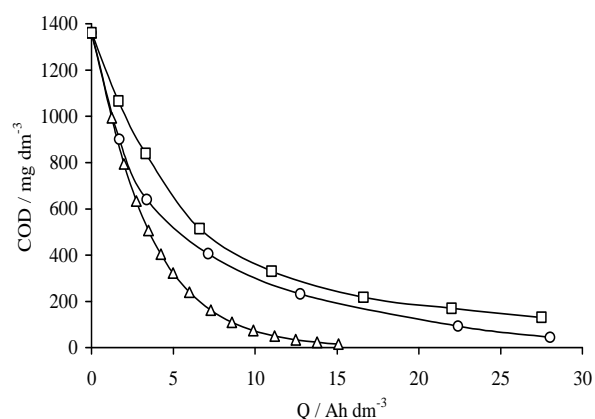


FIGURE 1: Comparison of COD evolution with the specific electrical charge passed during direct and mediated electrolyses. (□) H₂O₂ mediated electrolysis: FeSO₄ = 3 g dm⁻³; (○) chlorine mediated electrolysis: Ti/PtO_x anode; NaCl = 5 g dm⁻³; i = 30 mA cm⁻²; (Δ) direct electrolysis: boron-doped diamond anode; i = 30 mA cm⁻².

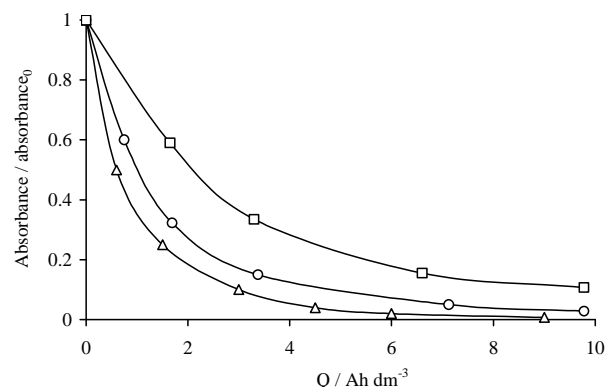


FIGURE 2 - Comparison of colour removal with the specific electrical charge passed during direct and mediated electrolyses. (□) H₂O₂ mediated electrolysis: FeSO₄ = 3 g dm⁻³; (○) chlorine mediated electrolysis: Ti/PtO_x anode; NaCl = 5 g dm⁻³; i = 30 mA cm⁻²; (Δ) direct electrolysis: boron-doped diamond anode; i = 30 mA cm⁻².