## Effect of Foreign Metal Ions Doping on The Structural

and Electrochemical Properties of LiNi<sub>0.5</sub>Mn<sub>0.5</sub>O<sub>2</sub> Decheng Li<sup>a</sup>, Masaki Yoshio<sup>b</sup>, ,Hideyuki Noguchi<sup>b</sup>\* and Yuichi Sato<sup>c</sup>

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LiNi<sub>0.5</sub>Mn<sub>0.5</sub>O<sub>2</sub> is of great interest as a cathode material for lithium rechargeable batteries due to its good battery performance [1]. However, it has some drawbacks such as the difficulty in preparation and poor rate capability [2, 3]. Although foreign metal ions doping is a well-published method to improve the structural and electrochemical properties of cathode materials, the influence of foreign metal ions doping on the structural and electrochemical characters of  $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$  is not very clear [4,5]. In this work,  $\text{LiNi}_{0.5}\text{Mn}_{0.5-x}\text{Ti}_x\text{O}_2$  and  $\text{LiNi}_{0.5-x}\text{Mn}_{0.5-x}\text{Co}_{2x}\text{O}_2$  were prepared and their structural and electrochemical properties were characterized.

Compounds were prepared by spray dry method. The charge/discharge tests were carried out using the CR2032 coin-type cell using lithium metal as anode. The cathode contains a mixture of 20 mg of accurately weighted active materials and 13 mg of the teflonized acetylene black (TAB-2) as conducting binder. The electrolyte is 1 M LiPF<sub>6</sub> in ethylene carbonate / dimethyl carbonate (EC/ DMC, 1:2 by volume).

Fig.1 shows the XRD patterns of LiNi<sub>0.5</sub>Mn<sub>0.5-x</sub>Ti<sub>x</sub>O<sub>2</sub> ( $0 \le x \le 0.5$ ).Ti doping reduces the formation of the impurity (NiO) and promotes the formation of Li-Ni-Mn-Ti-O system. High Ti content (x > 0.3) makes the cation mixing severe and results in a phase transition from layered to rock-salt structure. An appropriate amount of Ti doping (0.05 < x < 0.2) in LiNi<sub>0.5</sub>Mn<sub>0.5-x</sub>Ti<sub>x</sub>O<sub>2</sub> can slightly increase the capacity.

Cobalt doping into  $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$  is helpful to the formation of the layered structure and alleviated the degree of the cation mixing. The cobalt doping in  $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$  can not only reduce the cell polarization, but also increase the reversible capacity. Moreover, cobalt doping also improves the rate capability of  $\text{LiNi}_{0.5}\text{Mn}_{0.5}\text{O}_2$ . Fig.2 shows the cyclic performance of

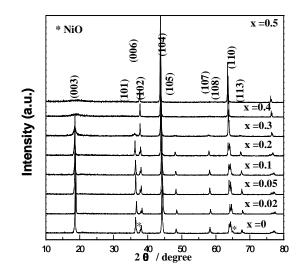
 $LiNi_{0.425}Mn_{0.425}Co_{0.15}O_2$  operated at different conditions. In general, the structural and electrochemical properties of  $LiNi_{0.5}Mn_{0.5}O_2$  are prone to be affected by foreign metal ions doping. Co substitution in

 $LiNi_{0.5}Mn_{0.5}O_2$  can greatly upgrade the battery

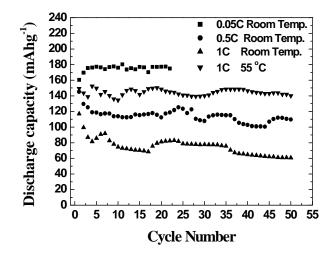
performance of LiNi<sub>0.5</sub>Mn<sub>0.5</sub>O<sub>2</sub>.

References

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**Fig.1.** XRD patterns of  $\text{LiNi}_{0.5}\text{Mn}_{0.5-x}\text{Ti}_x\text{O}_2$  ( $0 \le x \le 0.5$ )



**Fig. 2.** Cyclic performance of LiNi<sub>0.425</sub>Mn<sub>0.425</sub>Co<sub>0.15</sub>O<sub>2</sub> operated at different conditions.