

Comparative Study of  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $P4_332$ ) and  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $Fd3m$ ) for Advanced Lithium-Ion Batteries

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In a previous paper [1], we have reported solid state chemistry and electrochemistry of  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $P4_332$ ) having a superlattice structure. This sample shows extremely flat operating voltage of 4.75 V and the reaction consists of two topotactic two-phase reactions. We prepared  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $P4_332$ ) sample by a two-step solid-state reaction [2-4]. However, one-step solid-state reaction also gives approximate  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  having rechargeable capacities more than 120 mAh/g in voltages of 3.0 to 4.9 V. In this study we show the effect of formation of superlattice on lithium insertion scheme.

Two types of  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  are prepared from  $\text{LiOH}$  and nickel manganese double hydroxides (MX-003-2 or MX-008-3). One is prepared by heating a reaction mixture at 1000°C and then cooling down to room temperature. Another is prepared by a two-step solid-state reaction, *i.e.*, oxidation at 700°C followed by crystal growth at 1000°C. XRD and electron diffraction examinations indicate that the former is identified as normal spinel of  $Fd3m$  and the latter as a superlattice structure of  $P4_332$ .

Figure 1 shows the FT-IR spectra of two types of  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$ .  $\text{Li}[\text{Mn}_2]\text{O}_4$  ( $Fd3m$ ) is also shown in Fig. 1. As can be seen in Fig 1(b), IR spectrum of  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $Fd3m$ ) is classified at somewhere between  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $P4_332$ ) and  $\text{Li}[\text{Mn}_2]\text{O}_4$  ( $Fd3m$ ). Figure 2 shows the charge and discharge curves of Li /  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  cells.  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $P4_332$ ) shows extremely flat operating voltage of *ca.* 4.75 V as was already reported[1].  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $Fd3m$ ) shows the rechargeable capacity of *ca.* 125 mAh/g. As seen in Fig. 2, sloping operating voltage especially in 3.8 to 4.6 V is characteristic of  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $Fd3m$ ). Difference in rechargeable capacity is about 15 mAh/g between two samples.

Figure 3 shows the change in cubic lattice constant as a function of  $x$  in  $\text{Li}_{1-x}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $Fd3m$ ). Lattice constant decreased linearly from 8.18 to 8.08 Å in  $x = 0$  to 0.5. In  $x > 0.5$ , two cubic phases coexisted, *i.e.*, 8.08 and 8.01 Å.

From these results, we will show the differences and similarities between  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $P4_332$ ) and  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $Fd3m$ ) in relation to preparation conditions and discuss topotactic two-phase versus one-phase reaction with emphasis on superlattice formation.

## References

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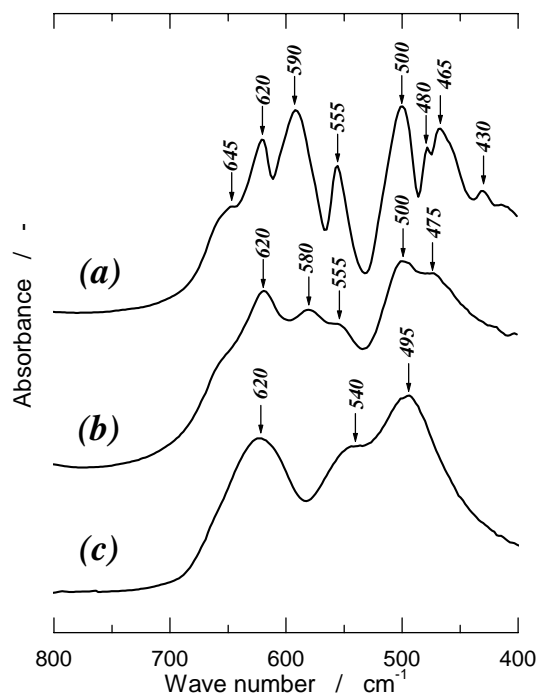


Fig. 1 FT-IR spectra of (a)  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $P4_332$ ) and (b)  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $Fd3m$ ). FT-IR spectrum of  $\text{LiMn}_2\text{O}_4$  is also shown in (c) for comparison.

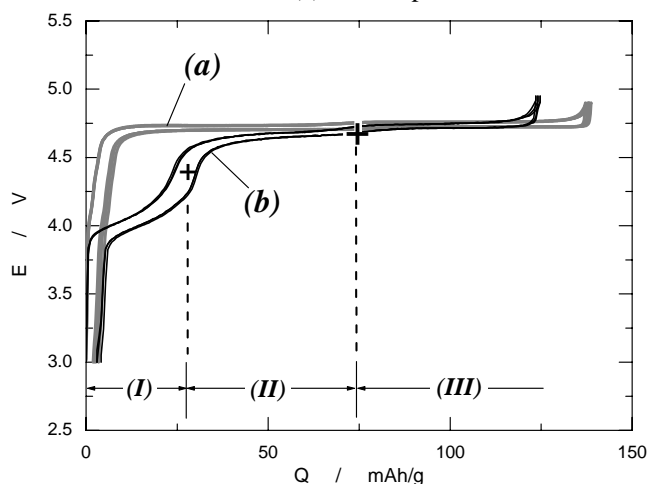


Fig. 2 Charge and discharge curves of lithium cells with (a)  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $P4_332$ ) and (b)  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $Fd3m$ ). The cells were operated at a rate of 0.17 mA/cm<sup>2</sup> at 30°C. The electrolyte used was 1 M  $\text{LiPF}_6$  dissolved in EC / DMC (3/7 by volume).

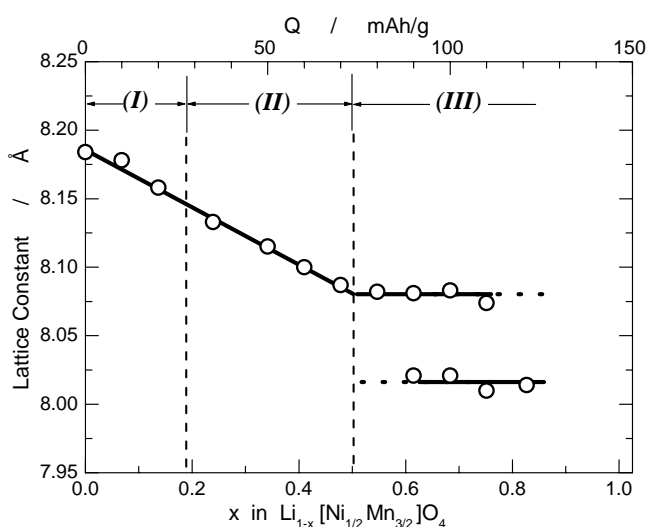


Fig. 3 Change in lattice constant as a function of  $x$  in  $\text{Li}_{1-x}[\text{Ni}_{1/2}\text{Mn}_{3/2}]\text{O}_4$  ( $Fd3m$ ).