

Synthesis and Electrochemical Properties of $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_{2-x}\text{F}_x$ via Co-precipitation

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Introduction

Recently, the lithium transition-metal oxide $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_2$ has received a great attention as a cathode material for rechargeable Li-ion secondary batteries [1-3]. As reported by Ohzuku et al., has been reported that $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_2$ can deliver a capacity of about 150 mAhg^{-1} in 3.5-4.2V or 200 mAhg^{-1} in 3.5-5.0V[2]. Furthermore, $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_2$ provides the advantage over LiCoO_2 system of being cost effective and thermal stability.

However $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_2$ is known to have unstable cycling performance and their capacity fades especially when cycled to higher voltage (~ 4.5, 4.6V) and at high temperature (55 °C). The problem of capacity fading observed upon long-term cycling must be overcome, because such demerits may hinder this material to be used as a cathode material for battery applications.

Anion substitution appeared to be a good approach to modify the structural and electrochemical properties in spinel LiMn_2O_4 system, as reported by Sun et al. [4]. We have tried to improve the electrochemical properties of $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_2$ by doping the oxygen with Fluorine. Here, we would like to report the results of $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_{2-x}\text{F}_x$.

Experimental

$\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_{2-x}\text{F}_x$ was prepared by heating a reaction mixture of the dehydrated $[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}](\text{OH})_2$ and $\text{LiOH}\cdot\text{H}_2\text{O}$ and LiF at 1000 °C for 10 hours. The prepared powders were examined by XRD, SEM, AAS, and ion chromatography. For electrochemical investigation, the prepared $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_{2-x}\text{F}_x$ was blended with Super S carbon black, and polyvinylidene fluoride (80:10:10) in *N*-methyl-2-pyrrolidone. The cell was assembled in an argon-filled dry box and tested at a current density of 20 mA g^{-1} at 30 °C. For differential scanning calorimetry experiments the coin cells were charged to 4.6 V at 20 mA g^{-1} . The samples were analyzed in the DSC using a temperature scan rate of 2 °C min^{-1} .

Results and discussion

Figure 1 shows X-ray diffraction (XRD) patterns of $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_{2-x}\text{F}_x$ with $x=0, 0.05, 0.1, 0.15, 0.2,$ and 0.5 which were synthesized at 1000 °C. All of the peaks can be indexed based on a hexagonal $\alpha\text{-NaFeO}_2$ structure (space group: $R\bar{3}m$). The Li atoms occupy 3a sites, the Ni, Co, and Mn atoms are randomly placed on 3b sites, and oxygen atoms are on 6c sites. For $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_{2-x}\text{F}_x$ ($x=0.2, 0.5$), the diffraction

intensity of the (003) peak was analogous to that of the (104) peak. And, the reflection of (018) and (110) for $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_{2-x}\text{F}_x$ are still distinguishable in the all compositions.

Figure 2 shows the voltage versus capacity of $\text{Li}/\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_{2-x}\text{F}_x$ cells with $x=0, 0.05$ between 2.8 and 4.6V. Initially, a higher capacity over 180 mAh/g are obtained for $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_2$. However, a rapid capacity fade is seen during cycling, from 184 mAh/g to 166 mAh/g . By F doping, it seems that though the initial capacity decreased some extend, the lithium de-/intercalation process is highly reversible with small polarization in Fig. 2. Details of the structure and electrochemistry of the current materials will be intensively discussed on the meeting.

Acknowledgements

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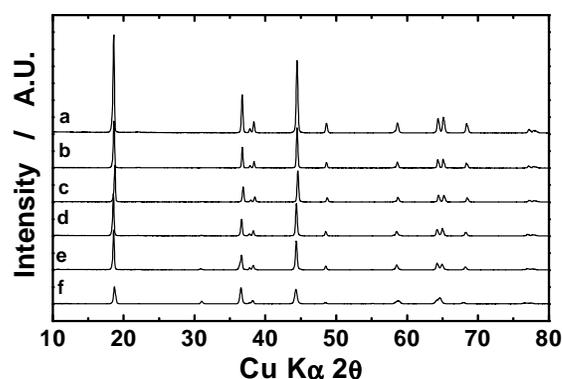


Figure 1. XRD patterns of $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_{2-x}\text{F}_x$ ($x=0, 0.05, 0.1, 0.15, 0.2,$ and 0.5) synthesized at 1000°C.

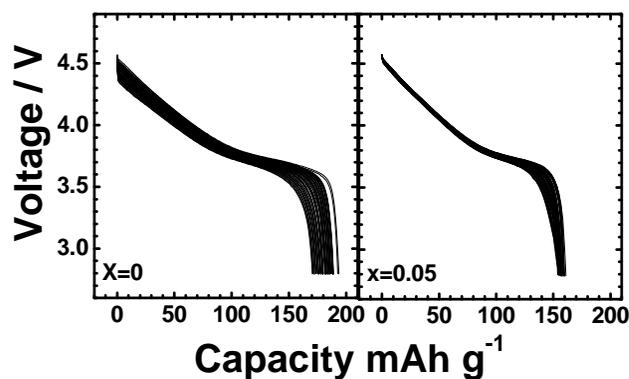


Figure 2. Continuous charge and discharge curves of $\text{Li}/\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_{2-x}\text{F}_x$ cells operated at 20 mA g^{-1} cycled between 2.8 and 4.6V at 30°C.