

## Inhibition of Aluminum Corrosion by $\text{LiN}(\text{SO}_2\text{CF}_3)_2$ /Methyl Difluoroacetate Electrolyte for Use in Li-Ion Cells

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### Introduction

An aluminum cathode current collector for Li-ion cells was corroded by pitting in  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{PC}$  and  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{EC}+\text{DME}$  electrolytes [1, 2]. It was also reported that  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{THF}$  and  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{DME}$  electrolytes were effective in preventing aluminum corrosion due to their low dielectric constants [2]. We have been studying methyl difluoroacetate (MFA) to improve the thermal stability of Li-ion cells [3].  $\text{LiPF}_6/\text{MFA}$  and  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{MFA}$  both showed better thermal stability than EC+DMC electrolytes [4].

In the present study, we investigated an inhibitory effect on aluminum corrosion by the use of  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{MFA}$ , arising from MFA's very low dielectric constant.

### Experimental and Results

Figure 1 shows cyclic voltammograms of an Al plate electrode. Faradic current increased with cycling. However, the current was very small when the  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{MFA}$  electrolyte was used. This experiment showed that the  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{MFA}$  electrolyte inhibits aluminum corrosion. The potentials at  $0.15 \text{ mA/cm}^2$  after 5 cycles were  $3.77 \text{ V}$  and  $4.46 \text{ V}$  for EC+DMC and MFA, respectively.

Under a potentiostatic condition of  $4.2 \text{ V}$  (vs Li), aluminum can develop a dissolution current of  $0.1 \text{ mA/cm}^2$  for EC+DMC (Fig. 2). However, the corrosion current measured after 3 hr was  $2 \mu\text{A/cm}^2$  for  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{MFA}$  (Fig. 2). SEM observation of the aluminum electrode surface after this experiment showed many pits for the sample using EC+DMC but none for that using MFA. For EC+DMC, the XPS spectra obtained from the aluminum electrode, kept at  $4.2 \text{ V}$  (vs Li) for 3 hr, showed two strong peaks of  $\text{AlF}_3$  or  $\text{Al}_2\text{O}_3$ , and Al metal. However, the two peaks were very weak for MFA. The C (1s) peaks were stronger for MFA than EC+DMC. From those results, we think that the aluminum surface in the MFA electrolyte was covered by an organic compound, probably the complex ion (a reaction product of  $\text{Al}_2\text{O}_3$  with  $\text{N}(\text{SO}_2\text{CF}_3)_2$ ) reported by X. Wang et al. [2].

The cycling performance of the Li/LiCoO<sub>2</sub> cell with an aluminum cathode current collector was very good when the  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{MFA}$  electrolyte was used (Fig. 3).

### Acknowledgement

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### References

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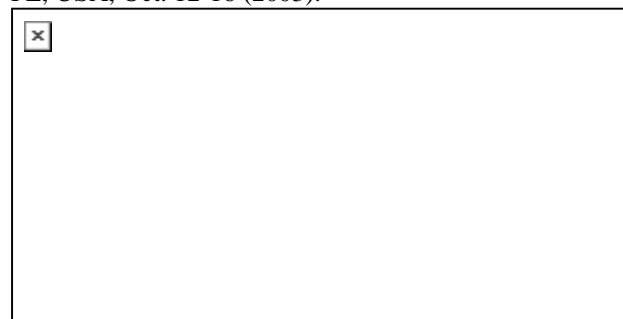


Fig. 1 Cyclic voltammograms of Al plate electrode. (Vertical line: current density/  $\text{mAcm}^2$ ) (Left:  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{EC}+\text{DMC}$ , Right:  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{MFA}$ )

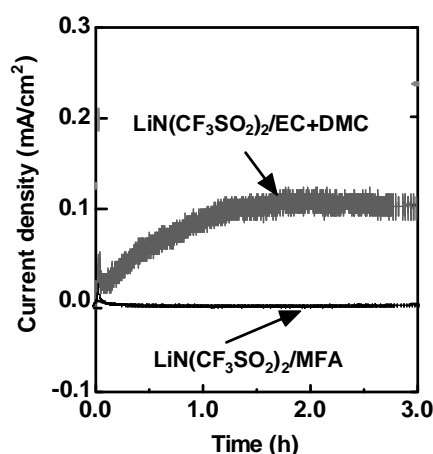


Fig. 2 Aluminum corrosion current density at  $4.2 \text{ V}$ .

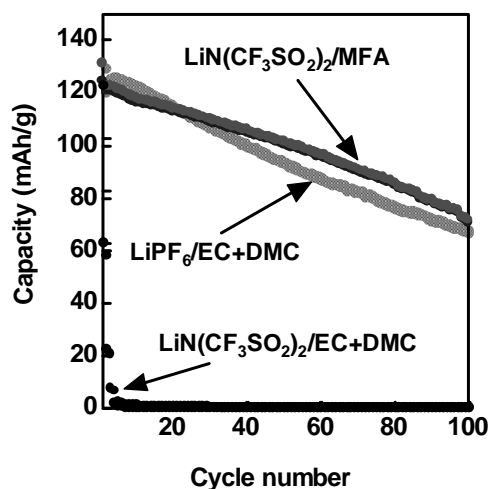


Fig. 3 Cycling performance of Li/LiCoO<sub>2</sub> cell with aluminum cathode current collector; the electrolytes are  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{MFA}$ ,  $\text{LiN}(\text{SO}_2\text{CF}_3)_2/\text{EC}+\text{DMC}$ , and  $\text{LiPF}_6/\text{EC}+\text{DMC}$ .