Redox chemistry in the Li-Fe-P-O system

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Intense research over the last few years in the Li-battery community has been focused on trying to bypass the poor intrinsic electronic conductivity of LiFePO₄ in order to implement it in real commercial electrochemical cells. Various strategies have been proposed, the most successfull conductive consisting in carbon "nanopainting" at the surface of LiFePO₄ particles [1-3]. In the meantime, Chiang's group proposed to dope LiFePO₄ with pentavalent or tetravalent metals such as Nb or Zr [4] which brought much controversy [5]. We undertook as well a long and fastidious study on how to produce efficient carbon coating on LiFePO₄ particles from a straightforward process that may be implemented to a cheap industrial production [6]. Meanwhile we decided to investigate in much detail the reproducibility of Yamada's and Chung's type syntheses that both used Fe^{II}C₂O₄.2H₂O (carbon-containing precursor) as the Fe source. We prepared several series of samples of "nominal" compositions $Li_{1-x}Nb_xFePO_4$ (0 $\leq x \leq 0.05$) using various sources for Nb, Fe, Li and P and investigated in details the particles formed by HRTEM. Our study reveals with much consistency, in agreement with Subramanya Herle [3] and Ravet [5], that LiFePO₄ could not be doped with Nb. Instead, if any of the precursors of the synthesis (FeC₂O₄.2H₂O, Nb(OC₆H₅)₅, ...) contains carbon, residual carbon was systematically found by chemical analysis. It was observed as i) a thin (~10 nm) coating at the surface of LiFePO₄ particles and ii) an amorphous "Nb,P,C,O" web. Depending on the more or less reductive nature of the synthesis atmosphere, thin Fe₂P layers were observed as well. On the other hand, all the samples synthesized from NbCl₅ and Fe(NO₃)₃.9H₂O were virtually "carbon-free" and showed electrochemical activity. For poor both verv $Li_{0.99}Nb_{0.01}FePO_4 \quad and \quad Li_{0.95}Nb_{0.05}FePO_4$ carbon-free nominal compositions, NbOPO₄ particles were clearly identified from HRTEM, XRD and from their electrochemical signature.

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Figure 1: Carbon coating at the surface of LiFePO₄ particles



Figure 2: Signature plots at 18°C and 55°C and HRTEM micrograph of an optimized LiFePO₄/C electrode



Figure 3: Long term cycling of a plastic LiFePO₄/C electrode vs. Li in coin-type cell. C : charge, D : discharge