

Schottky Barrier Height Engineering with a Strained-Si channel for Sub-50-nm Gate Schottky Source/Drain MOSFETs.

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### INTRODUCTION

The Schottky source/drain MOSFET (SSD-MOSFET) (1,2) is an attractive design for ballistic MOSFETs because it has the potential to allow high-energy carrier injection from a metal source to an intrinsic channel. This structure offers a new insight regarding nanoscale MOSFETs. However, achieving high-drive current is difficult because of the relatively high potential barrier (Schottky barrier) at the source. To overcome this problem, we have proposed Schottky-barrier-height (SBH) engineering through semiconductor bandgap modulation with the introduction of SiGe alloy and germanosilicide(3). However a simpler material system is preferable for mass-production SBH engineering.

In this paper, we demonstrate a new SBH engineering technique where strain is induced to lower the conduction and valence bands lowering of Si channel. We found the SBH at the source/channel junction could be modulated by tensile-stress applied to the Si channel. The current drivability of a strained-Si channel SSD-pMOSFET was thus improved partly from barrier reduction and partly from mobility enhancement.

### DEVICE FABRICATION

Figure 1 is a TEM micrograph of a fabricated 50-nm-gate device. Epitaxial layers were a 2- $\mu\text{m}$ -thick SiGe graded buffer, a 1- $\mu\text{m}$ -thick relaxed SiGe buffer, and a 20-nm-thick strained Si channel. We intentionally left these layers undoped ( $< 1 \times 10^{16} \text{cm}^{-3}$ ) and varied the Ge content ( $x=10, 20,$  or  $34\%$ ) in the SiGe buffer layer for comparison. The source and drain junction-depths were about 12 nm. Platinum silicide (PtSi) formed only within the strained-Si layer. The SiGe buffer layer was not silicided (It was confirmed by the SIMS depth profile).

### DEVICE CHARACTERISTICS

Figure 2 compares the drain current curves of a 200-nm-gate-length device with a Ge content of either 20 or 34%. A 61% improvement was observed for  $x=34\%$  compared to  $x=20\%$ . In addition, the  $G_m$  curves for devices at a low drain voltage ( $V_d = -0.05\text{V}$ ) showed a significant increase in  $G_m$  (Fig. 3). These drive current and transconductance improvements were caused partly by the reduced barrier height for the strained-Si channel and partly by the higher mobility of holes in the strained-Si channel.

Figure 4 compares the gate length ( $L_g$ ) dependence of  $I_{on}$  @  $V_d = V_g = -1.5\text{V}$  with various Ge contents. When  $L_g$  was 50nm,  $I_{on}$  for  $x=34\%$  increased by more than sixfold compared with that for  $x=10\%$ .

### CONCLUSIONS

For the first time, we have demonstrated strained-Si channel SSD-MOSFETs. We also showed that strain can be used to reduce the SBH as an effective means of improving current drivability. By combining strained-Si channel SSD-MOSFETs with SSOI substrates (4), we can reduce the off-state leakage current and apply metal gate technology to adjust the threshold voltage. The strained-Si channel SSD-MOSFET is therefore a promising design for future nanoscale-MOSFETs.

### REFERENCES

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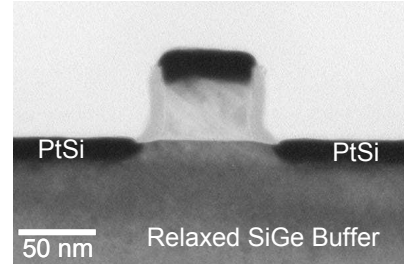


Fig.1. TEM micrograph of a fabricated 50-nm device.

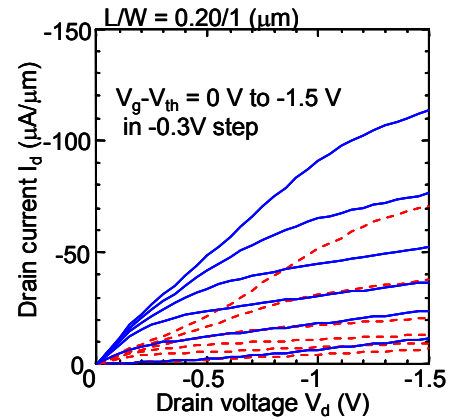


Fig.2. Drain current curves for 200nm gate-length devices with different Ge content. The solid and broken curves are for  $x=34\%$  and  $x=20\%$ , respectively.

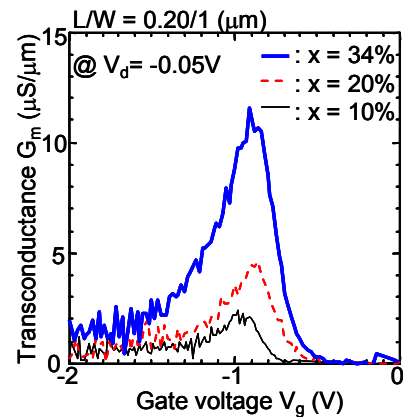


Fig.3. Transconductance for the strained-Si channel SSD-MOSFETs as a parameter of the Ge content.

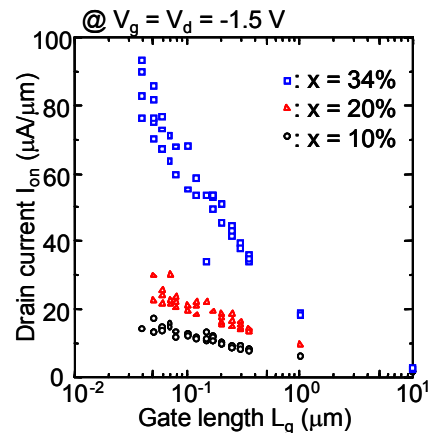


Fig.4. Gate length dependence of  $I_{on}$  for the different Ge content.