

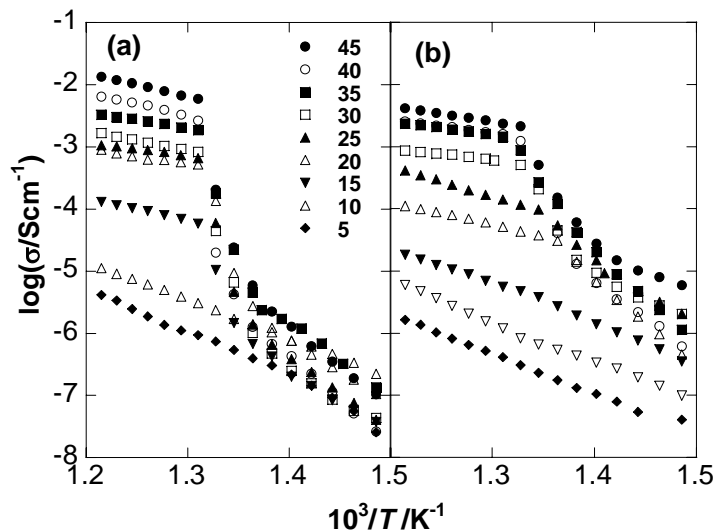
### Anomalous Properties of Molten Carbonates Coexisting with Porous Inorganic Powder

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Molten carbonates have been applied in various electrochemical applications such as molten carbonate fuel cells (MCFCs), CO<sub>2</sub> sensors, etc. Especially, the binary eutectic molten carbonates have been utilized for MCFCs as an electrolyte in the reaction cells and have been studied for the conductivity of the molten salts and the corrosion of the materials for the electrodes and current collectors. On the other hand, the carbonates are utilized with the porous solid materials; for example, several kinds of lithium aluminates in order to support and stabilize in the cells. In such systems, chemical and physical properties of carbonates are influenced by the interfacial interaction with the solid phase. We have been studying hetero-phase effect by the solid surface and the anomalous conduction and melting behaviors are reported for molten nitrates and carbonates.<sup>1,2</sup> In this study, the electrical conductivity and melting behavior of binary molten carbonate, LiKCO<sub>3</sub> coexisting with several kinds of metal oxide powder was studied. The electrical conductivity was measured by ac impedance analysis and the activation energy was calculated and the transport phenomena of the ionic species in molten salts are discussed. Raman spectra and the thermal analysis were also carried out in order to discuss the relationship between physicochemical properties and electrical conduction near the solid surface.

As the solid phase,  $\alpha$ -Al<sub>2</sub>O<sub>3</sub>, ZrO<sub>2</sub> and  $\gamma$ -LiAlO<sub>2</sub> were used. Each powder was dried at 1273K for 1hour under N<sub>2</sub> flow. For the liquid phase, several kinds of binary carbonates; LiKCO<sub>3</sub> was used.

The conductivity was calculated from ac impedance plots obtained by precision LCR meter. Activation energy of the conductivity was calculated from temperature dependence of the conductivity using Arrhenius equation. Raman spectra were obtained Horiba Ramanor T-64000 monochromator excited by 532 nm Nd:YAG laser. Temperature was controlled ceramic heater equipped AABSPEC #2000-A. Melting behaviors of carbonates in the coexisting system were observed by DTA measurement with Rigaku Thermo Plus. These measurements were performed under CO<sub>2</sub> gas flow.



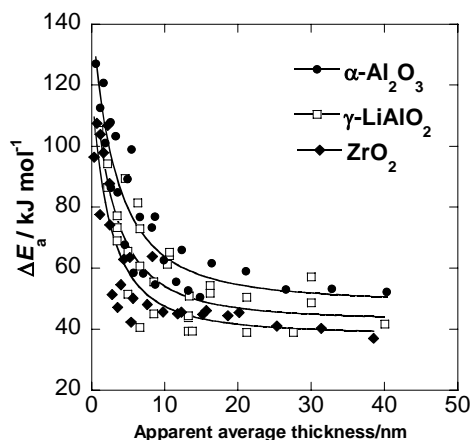
**Figure 1** Temperature dependence of the electrical conductivity of  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> powder / LiKCO<sub>3</sub> melt coexisting system. Specific surface area of powder: (a) 5.1 m<sup>2</sup>/g, (b) 32.8 m<sup>2</sup>/g

Typical temperature dependence of the electrical conductivity for  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> / LiKCO<sub>3</sub> coexisting system is shown in Figure 1. Whereas the melting point is 777K, the abrupt change of the electrical conductivity was observed at ca. 730-770K. Since the Arrhenius-type temperature dependence is shown above the transition temperature,  $T_i$ , the carbonates are completely fused at the temperature range below the melting point. This tendency was emphasized for the system containing the powder with higher specific surface area. This anomalous behavior varied with the surface properties of the solid phase. Variation of activation energy with the species of solid phase is shown in Figure 2. The activation energy increased with the decrease of the apparent average thickness of the liquid phase, and the influence of the solid phase was intensive in the order of  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> >  $\gamma$ -LiAlO<sub>2</sub> > ZrO<sub>2</sub> which is related to the surface acidity.

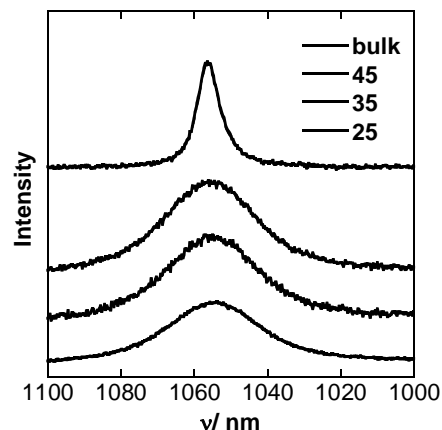
CO<sub>3</sub><sup>2-</sup> stretching band ( $\nu_1$ ) having  $D_{3h}$  symmetry in Raman spectra was shifted toward lower wavenumber from 1056cm<sup>-1</sup> to 1053cm<sup>-1</sup> with the decrease of the liquid phase for the system containing ZrO<sub>2</sub> powder and LiKCO<sub>3</sub> melt at 780K, as shown in Figure 3. These results agree with the anomalous behaviors for other properties such as lowering of the transition point of conductivity, melting point and the decrease of the heat of fusion, i.e., the interaction between ionic species and the surface properties of solid phase.

### References

- 1) A. B. Béléké, M. Mizuhata, A. Kajinami, and S. Deki, *J. Colloid and Interface Sci.* 268(2), 413 (2003).
- 2) M. Mizuhata, Y. Harada, G-J. Cha, A. B. Béléké, and S. Deki, *J. Electrochem. Soc.*, **151**, E179 (2004).



**Figure 2** Activation energy of the electrical conductivity of inorganic powder / LiKCO<sub>3</sub> melt coexisting system.



**Figure 3** Raman spectra of CO<sub>3</sub><sup>2-</sup> stretching band( $\nu_1$ ) in ZrO<sub>2</sub> powder / LiKCO<sub>3</sub> melt coexisting system at 780K.