

Chlorine Corrosion of Aluminum Interconnect from Laser Activated Parylene in Acoustic MEMS Arrays

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Corrosion of electrical interconnect wiring has been shown to cause interconnect failures which led to non-functioning devices. We report here our observation of corrosion of unpassivated Aluminum interconnect lines which were fabricated on glass substrates. These Aluminum lines were part of an integrated two dimensional acoustic MEMS array structure and chip on glass assembly. EDX was used as the primary analysis tool in this work with other complementary surface analysis techniques used to support the primary findings. Parylene, which was used to form an impedance matching coating layer for the integrated acoustic lens array was determined to be the most likely cause of these interconnect corrosion. We have proposed here a likely scenario where Chlorine is activated from Parylene in our fabrication process to cause corrosion. Our approach to suppress these corrosion failures will also be described.

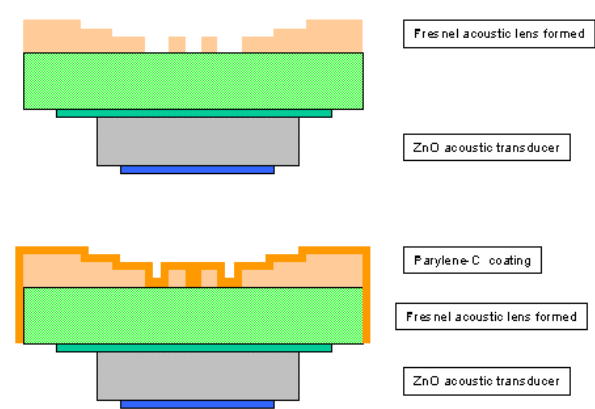


Figure 1. Acoustic ink jet print head fabrication and assembly build up process.



Figure 2. Scanning Electron Micrograph of Aluminum trace corrosion.



Figure 3. Scanning Electron Micrograph of Aluminum corrosion on ZnO transducer electrode.

element	corroded AL1	corroded AL1 reference	AL2	ZnO	lens side parylene	lens side alloy-42 reference
H						
B						
C	●	●			○	
N						
O	◆					
F						
Na						
Mg	●	●	●	●	●	○
Al	●	●	●	●	●	○
Si		●		●	●	○
P						
S					○	
Cl	■				■	
Ar						
K	●	●				
Ca						
Ti			●			
Cr					●	●
Fe	●	●			●	●
Ni			●	●	●	●
Cu	●	●				
Zn			●	●		
As						
Ag						
Sa						
I						
Ba						
Pr						
Nd						
W			●			
Au						
Pb						

Table 1. Summary table of selective EDX elements for corrosion analysis (signal level: ●●: high ; ●: medium ; ○: low ; ■: corrosion contributing ; ◆: may contribute to corrosion ; ●: normal).

References

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