Amorphous silicon thin-anodes for lithium-ion batteries deposited by low pressure chemical vapor deposition

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Recently, much research has been performed on the thin film rechargeable microbatteries [1-4]. Lithium metal is the most favorable negative electrode material in the aspects of electrode potential and specific energies. But, lithium metal is very reactive and should be handled in moisture-free environments. And, dendritic Li growth as the metal was replated during each subsequent discharge-recharge cycle has evoked research for substitutive anode materials [5-6]. Thus, various alternative materials such as lithium alloys [7-8] and metal oxides [9-10] have been extensively studied. Carbons are also used for negative electrodes because lithium can reversibly inserted into them [11]. However, carbon anodes have irreversible capacity loss (ICL) in the first cycle and require high temperature annealing [12-13]

In this work, we report that amorphous silicon (a-Si) thin-films fabricated by low pressure chemical vapor deposition (LPCVD) using Si<sub>2</sub>H<sub>6</sub> as source gas have excellent characteristics as anodes for lithium-ion microbatteris. The high reversible capacity and cycle performance are presented. Galvanostatic chargedischarge test of half cells were performed. Thin-film amorphous silicon anodes exhibited the highest reversible capacity (4000mAh/g), which is about 95% of the theoretical capacity in case of  $Li_{22}Si_5$  (Fig.1). The cyclability was enhanced by controlling the lower voltage limit or by reducing the amount of cycled charge quantity (Fig. 2). With specific capacity of 500mAh/g, we could cycle the cell up to 1500 cycles. Hence, amorphous silicon anodes are very promising candidates as anodes for lithium-ion rechargeable batteries.

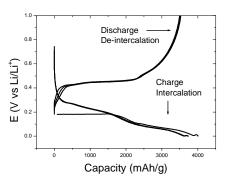


Fig. 1. Cycling of electrochemical Li insertion (charge) and release (discharge) on a-Si thin film at a constant current of 100 □ A per 1 cm<sup>2</sup>, conducted at room temperature between the voltage limits of 0V (insertion) and 1V (release) versus a Li counter electrode. Data were extracted for the first three cycles.

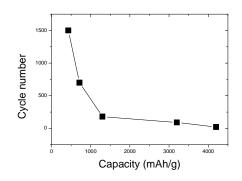


Fig. 2. Cycle life of a-Si thin film according to various cycled fixed charge quantity.

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