## Investigation of Slow/Fast Interface States of Al<sub>2</sub>O<sub>3</sub>/Si MOS system using Deep Level Transient Spectroscopy

In Sang Jeon, Dail Eom, Moonju Cho, Hong Bae Park, Jaehoo Park, Cheol Seong Hwang, Hyeong Joon Kim

School of Materials Science & Engineering, and Interuniversity Semiconductor Research Center, Seoul National University, Seoul 151-742, Korea

As high-k dielectric materials have been focused as gate oxide for deep sub-micron devices, the characterization of high-k oxide/Si interface become more important topic. Therefore the interface states of  $Al_2O_3/p$ -Si(100) system have been investigated using deep level transient spectroscopy (DLTS).

The DLTS signal can be obtained by the difference of the transient response measured at two delay times,  $t_1$  and  $t_2$ . The emission time constant ( $\tau_{it}$ ) of interface state is ( $t_2$ - $t_1$ )/ln( $t_2/t_1$ ). The interval of  $t_1$  and  $t_2$  was set to be 200ms to measure "slow" interface states that have a long  $\tau_{it}$  (~1s) and 1ms for "fast" interface states of short  $\tau_{it}$  (~ms). The fabrication of Al<sub>2</sub>O<sub>3</sub>/Si MOS capacitor was described in previous report.<sup>[1]</sup>

Figure 1 showed the  $N_{ist}(E)$  and  $D_{it}(E)$  dispersions of Al2O3/p-Si MOS syste with different interval time of  $t_1$  and  $t_2$ . The  $N_{sit}$  was larger than the  $D_{it}$  below 0.3eV and the crossover occurred at 0.3eV.

The DLTS spectra for the emission of "slow" interface states were shown in figure 2. When the gate voltage  $(V_{g})$ increased, an unknown peak was shown up above Vg=1.3V and became larger and larger. The activation energies (Ea) of each peak were 0.569, 0.509, 0.411 and 0.349eV, respectively, with certain  $V_g$ 's. Because the  $V_g$ corresponding to zero surface potential ( $\phi_s=0$ ) was ~1.2V, the large peak could be seen when the MOS system was in inversion state. The more the MOS system was toward strong inversion, the larger peak could be obtained. This peak was also detected in DLTS spectra for the emission of "fast" interface states. It was reported that the large peak was result from a minority carrier capture process. When  $V_g$  increased, the surface Fermi level ( $E_{FS}$ ) was moved toward the conduction band edge of Si band gap. The Ea of the large peak was related to the energy for electron to capture in the interface at the near of  $E_{FS}$ . Therefore the Ea decreased with the increase of Vg.

Figure 3 showed the difference of Ea with the correlation  $\tau_{it}$  of 866ms and 20ms, respectively. The reason why  $\Delta$ Ea (0.22~0.27eV) occurred with different  $\tau_{it}$  is not well understood. However if we assume that the "slow" interface states are spatially located in oxide and near the interface, the Ea can be considered separately into two parts. One is for electron to capture from conduction band to the interface (Ea<sub>1</sub>). The other is to move from interface into oxide near the interface (Ea<sub>2</sub>). In the case of the "fast" interface states, the Ea<sub>1</sub> may equal to Ea. From the above, the  $\Delta$ Ea was thought to be Ea<sub>2</sub>.

In summary, the "slow" and "fast" interface states and their activation energies were investigated from DLTS spectra. The difference of activation energy was related to the process for electron movement between the interface of  $Al_2O_3/Si$  and oxide trap near the interface.

## Acknowledgement

The authors acknowledge the financial supports of the Korean government through the National Research Laboratory (NRL) program.

## Reference

- [1] I. S. Jeon, J. Park, D. Eom, C. S. Hwang, H. J. Kim, C. J. Park, H. Y. Cho, J.-H. Lee, N.-I. Lee, H.-K. Kang, Appl. Phys. Lett. (submitted)
- [2] M. Schulz, N. M. Johnson, Appl. Phys. Lett. **31** (1977) No. 9, 297.



Figure 1. N<sub>sit</sub>(E) and D<sub>it</sub>(E) dispersions of Al<sub>2</sub>O<sub>3</sub>/Si MOS system (from DLTS)



Figure 2. DLTS spectra of Al<sub>2</sub>O<sub>3</sub>/Si MOS system with the variations of Vg.



Figure 3. The activation energy with the correlation emission time constant ( $\tau_{it}$ ) of 866ms and 20ms, respectively.