## **Research Of HfO**<sub>2</sub> Film Deposited On SOI Substrate

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Much recent research has been conducted on high-K dielectrics because of the need to replace conventional  $SiO_2$ in future MOSFETs. Among the candidates,  $HfO_2$  seems to be one of the most promising materials for its high dielectric constant, large band offset to Si, thermal stability in contact with Si and compatibility with both poly-Si and TaN gate electrodes.

To make a better understanding of ideal MOSFETs, we'll try to deposit  $HfO_2$  film on Si-on-insulator substrates which is able to relax several fundamental limitations of CMOS scaling.

An IBED ( Ion Beam Evaporable Deposition ) system is used for the preparation of HfO2 films and the SOI structure will be fabricated by SIMOX technology . From the top down to the bottom, the different layers of the final structure are gate dielectric, top Si , buried SiO<sub>2</sub> and Si substrates. In the formal paper, we'll analyse the growth quality, related parameters ( such as dielectric constant, crystalline state, interfacial state density, reliability, C-V relation, etc.) of the structure and also discuss the corresponding application on CMOS devices.