

## Figures-of-Merit of Intrinsic, Standard-Doped and Graded-Channel SOI and SOS MOSFETs for Analog Baseband and RF Applications

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### INTRODUCTION

The choice between multiple threshold voltage ( $V_{th}$ ) devices, more and more often available in CMOS processes, is not always obvious for analog designers and is often based on experience rather than on actual figures-of-merits. For design optimization, it is often required to trade-off highest cut-off frequencies vs lowest power consumption or highest gain performances. Such figures-of-merit of baseband analog and RF performances are discussed for standard doped (SD) and intrinsic (IN) transistors. Moreover, an asymmetrically doped nMOSFET (Graded channel MOSFET, GCMOS) is considered as another solution for increasing the analog performances. Two different technologies are used; the first one is a Silicon-on-Sapphire (SOS) 0.5  $\mu\text{m}$  Fully Depleted (FD) technology, the second is a 0.5  $\mu\text{m}$  Silicon-on-Insulator (SOI) technology.

### RF PERFORMANCES

The transistors have been measured from DC up to 40 GHz using a vector network analyzer. After the de-embedding of the connecting pads using the method proposed in [1], the RF performances have been extracted. The transition frequency ( $f_t$ ) which is defined as the frequency when current gain is equal to one, has been considered as RF factor of merit for comparison purposes.  $f_t$  is approximately given by  $g_m/(2\pi C_{gg})$ , where  $g_m$  is the gate transconductance and  $C_{gg}$  the total gate capacitance. Fig. 1 plots the normalized current ( $I_d/W$ ) needed to achieve a  $f_t$  higher than 10 GHz for various transistors with a gate length of 0.5  $\mu\text{m}$  and different DC gate biases. In the case of SOS devices, no significant difference appears in terms of current consumption when the IN and SD transistors are compared. However, lower gate voltage levels in the case of IN are of major interest in low-voltage applications in order to achieve input dynamic range enhancement in differential opamps. The use of GCMOS leads to significant decrease of the required current value due to its reduced effective channel length [2]. On the contrary to SOS devices, when comparing devices in SOI technology, it appears that the IN device requires significantly less current to reach a  $f_t$  higher than 10 GHz. Moreover the highest measured  $f_t$  was nearly 10% higher for the IN compared to the SD devices. This increase can be explained by the improvement of mobility for the intrinsic SOI devices as it is demonstrated in next section.

### BASEBAND CHARACTERISTICS

In order to get physical insight and fair comparison of the effective analog performance between various devices from a circuit designer point of view, we introduce a graphical representation illustrating the relationship between the intrinsic gain  $A_{v0}$ , the gain-bandwidth product  $GBW$  (normalized to 1 pF load capacitance), the dimensions and the power consumption of the device. Fig. 2 presents  $A_{v0}$  vs  $GBW$  for fixed dimensions, for standard and intrinsic 0.5  $\mu\text{m}$  nMOS transistors both in SOI and SOS processes, and for 1 and 0.5  $\mu\text{m}$  GCMOS in

SOS. These curves were obtained from the measured  $g_m/I_d$  and Early voltage ( $V_{ea}$ ) characteristics of 0.5  $\mu\text{m}$  effective channel length ( $L_{eff}$ ) transistors. GCMOS with  $L_{eff}$  of 0.25  $\mu\text{m}$  (gate drawn length,  $L = 0.5 \mu\text{m}$ ) was added for comparison with equal drawn gate length devices. Firstly, we show that intrinsic transistors yield very strong gain improvement in SOI, mainly due to a strong increase of their  $V_{ea}$ . Secondly, a maximum  $GBW$ , above which gain falls and current biasing becomes infinite, appears. This is linked to the maximum  $g_m$  of the different devices. It is higher in SOI, and for intrinsic device due to the mobility improvement with doping reduction. This also explains the better RF performances observed in Fig. 1.

In SOS, low doping does not bring any advantage since mobility is dominated by other scattering mechanisms. The lower  $GBW_{max}$  observed for GCMOS is related to a higher channel doping density for the measured devices and not to the asymmetric channel structure. It can be compensated by the reduction of  $L_{eff}$  by shifting the implantation mask of the GCMOS process. Finally, the gain improvement brought by GCMOS is evident. At identical  $GBW$  and  $L_{eff}$ , GCMOS presents up to a tenfold gain improvement compared to the corresponding SOS standard nMOS. For an equal gate drawn length ( $L$ ), GCMOS still presents higher gain than the corresponding SD despite a two times smaller  $L_{eff}$ .

### CONCLUSION

Based on actual figures-of-merit for analog/RF circuit performances, low-doped FD MOSFETs demonstrate a very interesting potential to lower power consumption and increase gain and frequency performance both on SOI, and to a lesser extent, SOS processes. Further significant optimization can be obtained using the graded-channel device architecture for equal gate length.

### REFERENCES

- [1] J.-P. Raskin et al., *IEEE Trans. on Electron Devices*, vol. 45, no. 5, pp. 1017-1025 (1998).
- [2] M.A. Pavanello et al., *Electrochemical and Solid-State Lett.*, 3, pp.50-52 (2000).

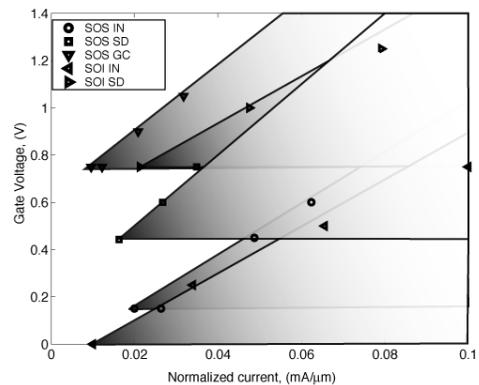


Fig. 1. Biasing conditions allowing to achieve a  $f_t > 10$  GHz.

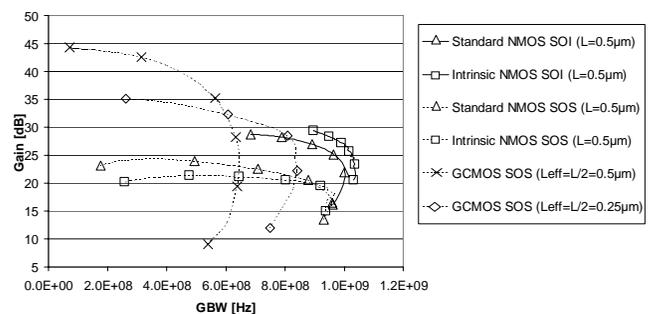


Fig. 2.  $A_{v0}$  vs  $GBW$  for fixed channel width  $W=50 \mu\text{m}$ ,  $V_{drain}=1.2\text{V}$  and  $C_L=1 \text{pF}$ .