

# Self-Assembled Silicide Quantum Dots on Epitaxial Si-Ge Layers on (001)Si

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The fabrication of self-assembled metal nanodots is of both fundamental interest and technological importance. Nanoparticles with appropriate physical and chemical properties are considered to be ideal building blocks for two- and three-dimensional cluster self-assembled superlattice structures. In this presentation, we report the results of an effort to grow self-assembled NiSi and FeSi<sub>2</sub> quantum dots on epitaxial Si-Ge films on (001)Si.

NiSi and FeSi<sub>2</sub> quantum dots were formed on Si<sub>0.7</sub>Ge<sub>0.3</sub> on (001)Si with a sacrificial amorphous Si (a-Si) interlayer. 500-nm-thick Si<sub>0.7</sub>Ge<sub>0.3</sub> and 1-micron-thick strained layers of Si<sub>y</sub>Ge<sub>1-y</sub> (y varies from 1 to 0.7) were grown on (001)Si wafers at 550 °C by molecular beam epitaxy (MBE). Strains due to the lattice mismatch between Si<sub>0.7</sub>Ge<sub>0.3</sub> and Si were released by forming dislocations in the buffer layer. A sacrificial a-Si layer was then deposited onto a Si<sub>0.7</sub>Ge<sub>0.3</sub> substrate, followed by the deposition of metal thin films without breaking the vacuum at room temperature. A spatially varying strain field was generated by the growth of a SiGe alloy layer. NiSi and FeSi<sub>2</sub> quantum dots, 2-3 nm in size, were found to form in samples annealed at 500-600 °C. The regularly distributed quantum dot arrays are correlated to the extension of strain field of misfit dislocations to the surface. The effects of variation in Ni, Fe and a-Si layer thickness, alloy composition and annealing temperature are currently being investigated.