

## THE IMPACT OF WOOD DERIVED GASIFICATION GASES ON NI-CGO ANODES IN IT-SOFCs.

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The impact of gases arising from the gasification of wood chips on the performance of an intermediate temperature solid oxide fuel cell (IT-SOFC) has been assessed.

Wood chip gasification has been identified as a significant source of gaseous biofuels for heat and electricity generation. Its composition is 40-50%  $N_2$  + 22-27%  $CO$  + 15%  $H_2$  + 10-15%  $CO_2$  + 2-3%  $CH_4$ .

SOFCs are likely to possess a greater level of tolerance to such biofuels, as well as providing the opportunity for internal reforming. Furthermore, operating at intermediate temperatures (500-700°C) offers many advantages such as a reduction of the fuel cell cost and, more significantly, it is well suited to thermal integration with the gasification process.

The anode material used was a 60:40 wt% Ni:CGO-10 ( $Ce_{0.9}Gd_{0.1}O_{1.95}$ ) cermet and was tested in a cell configuration in various gas atmospheres from diluted hydrogen to emulated gasification mixtures containing  $H_2$ ,  $N_2$ ,  $CO$ ,  $CH_4$  and  $CO_2$ . Experiments were performed at atmospheric pressure at  $T = 650^\circ C$ . Steady state current-voltage characteristics of the cell were obtained and complex impedance plots were acquired.

It was found that although  $CO$  behaved as a fuel it limited the performance of the cell as compared to  $H_2$ . As evident from figure 1, the low frequency (LF) response might be associated to a gas phase process and is directly proportional to the gas phase diffusion coefficient. In effect, the impedance LF arc was 4 times larger with moist 25%  $CO/N_2$  than with moist 25%  $H_2/N_2$  which is consistent with the fact that the  $CO$  binary diffusion coefficient is 3.6 times slower than that of  $H_2$ . This results highlights the need for a porous anode.

On the other hand, the presence of 10%  $CO_2$  in the fuel did not significantly affect the cell performance as illustrated in figure 2, which shows the anode overpotential for various fuel gas compositions.

Finally, experimental I/V characteristics in moist  $H_2/N_2$  mixtures were found to agree with theoretical data obtained from a model, which enables the leakage current due to the partial reduction of the CGO electrolyte to be quantified (see figure 3). The leakage current was predicted to be 0.05  $A\ cm^{-2}$  at open circuit under the conditions used.

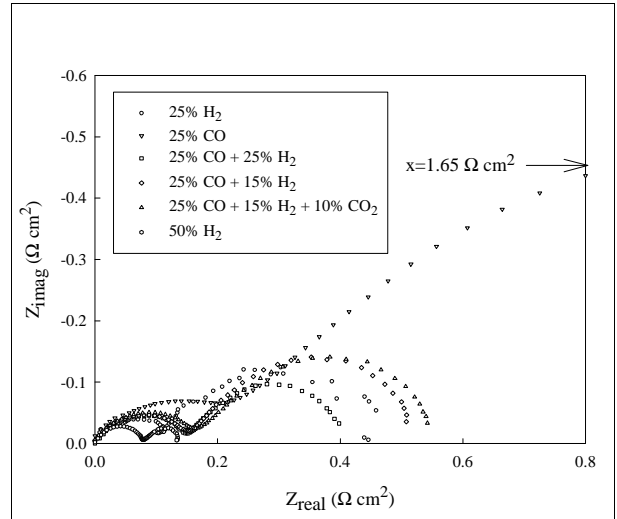


Figure 1. Cole-Cole impedance plots at  $T=650^\circ C$  under  $20\ mA\ cm^{-2}$  in various fuel mixtures of  $N_2$ ,  $H_2$ ,  $CO$  and  $CO_2 + 2.3\% H_2O$  / air.

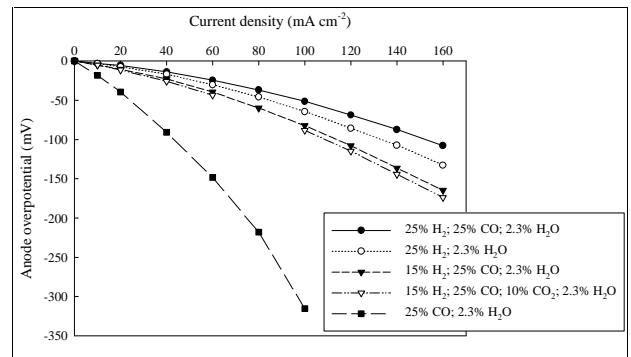


Figure 2. Impact of various  $H_2$ ,  $CO$  and  $CO_2$  concentrations on the anode overpotential.  $T=650^\circ C$ . Diluent gas:  $N_2$ . Oxidant: air.

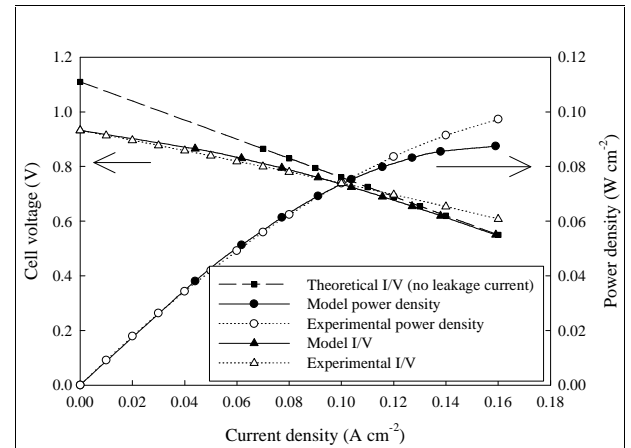


Figure 3. Comparison of the experimental and modeled current voltage characteristics of the cell at  $650^\circ C$  with air as the oxidant and 50%  $H_2/N_2 + 2.3\% H_2O$  as the fuel. Also shown is the theoretical Nernst voltage. Model parameter values:  $L=550\ \mu m$ ;  $T=923K$ ;  $R_i=1.8\ \Omega\ cm^2$ ;  $R_a=1.5\ \Omega\ cm^2$ ;  $R_c=0.2\ \Omega\ cm^2$ ;  $p_{O_2}(c)=0.2\ bar$ ;  $p_{O_2}(a)=1.14E^{-25}\ bar$ ;  $P(-)=3.25E^{-24}\ bar$ .