

MOCVD OF  $ZrO_2$  THIN FILMS FROM TWO  
DIFFERENT  $\beta$ -DIKETONATE PRECURSORS:  
DEPENDENCE OF MICROSTRUCTURE AND  
GROWTH KINETICS ON THE PRECURSOR

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Thin films of zirconia have been deposited on Si(100) at various substrate temperatures by low-pressure MOCVD using tetrakis(2,2,6,6-tetramethyl-3,5-heptadionato)zirconium(IV),  $[Zr(thd)_4]$ , and tetrakis(t-butyl-3-oxobutanoato)zirconium(IV),  $[Zr(tbob)_4]$ , as precursors. The relationship between the molecular structures of the precursors and their thermal properties, as examined by TGA/DTA will be presented. The films deposited using the two precursors have distinctly different morphologies, though all are of the cubic phase. Films grown from  $Zr(thd)_4$  are well crystallized, showing faceted growth at  $575^\circ C$ , whereas those grown from  $Zr(tbob)_4$  are not well crystallized and display cracks. Differences in the observed microstructures and kinetics for growth from the two precursors are presented.